

## Bumper — Front

### Removal and Installation

1. Remove the front bumper cover. For additional information, refer to [Bumper Cover — Front](#) in this section.
2. Remove the 4 front bumper isolator pin-type retainers and the front bumper lower outer and upper center inner isolators.
3. Drill out the 6 front bumper spot welds.
4. Remove the front bumper bolts and the front bumper.
  - To install, tighten to 25 Nm (18 lb-ft).
5. **NOTE:** Spot welding the bumper is not required for installation.

To install, reverse the removal procedure.

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